

RELEASE DATE 2023.02.22 - REF ECR 485

FINISH: BLACK POLYURETHANE POWDER COAT CARDINAL C241-BK303
(ALT: HB FULLER CO. IF-2723)

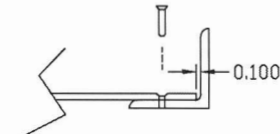
SHEET	REV	ECO	DATE	DESCRIPTION	BY	APR	CHK
1,2,3	A		05/21/1998	DIM 3.933 WASS 4.933, REVISED SHELF GEOMETRY.		REB	LS
1,2,3	B		06/19/1999	ON SHT2, ADDED (REF) TO DIMENSIONS, ON SHT3 R0.406 WAS Ø0.811 & ADDED Ø0.25 (TYP 3 PLCS) CALL OUT. ADDED EMC TESTING TO -11 PLACARD.		PR	LS
1-3	C		10/16/2000	ADDED -12 PLACARD AND R 30.5 DIM		MR	LS
1,3	D		02/11/2004	ADDED -13 PLACARD		RJY	LS
1,2	E		05/05/2008	R0.22 WAS R0.25. FINISH WAS IF-2723.		REB	LS
1,3		1	03/08/2010	ADDED MAT'L P/N 104150 & SPEC'D FONT TYPE TO -11/-12/-13.	BNS	REB	LS
1		2	12/27/2017	MS20426AD3-5 WAS MS20426AD3-6.	EW	REB	LS

MATCH DRILL Ø0.098 SHELF
TO ANGLE. C'SINK 100° X Ø0.179
(TYP. 3 PLCS)

R0.22
(REF)

407ET-1000-10 SHELF PANEL

NOTE: SCALED UP FOR
CLARITY.



VIEW A-A

MATCH DRILL Ø0.098 SHELF
TO ANGLE. C'SINK 100° X Ø0.179
(TYP. 10 PLCS)

MS20426AD3-5 RIVET
(TYP. 10 PLCS)

MS20426AD3-4 RIVET
(TYP. 3 PLCS)

407ET-1020-1
ANGLE

407ET-1000-11
PLACARD

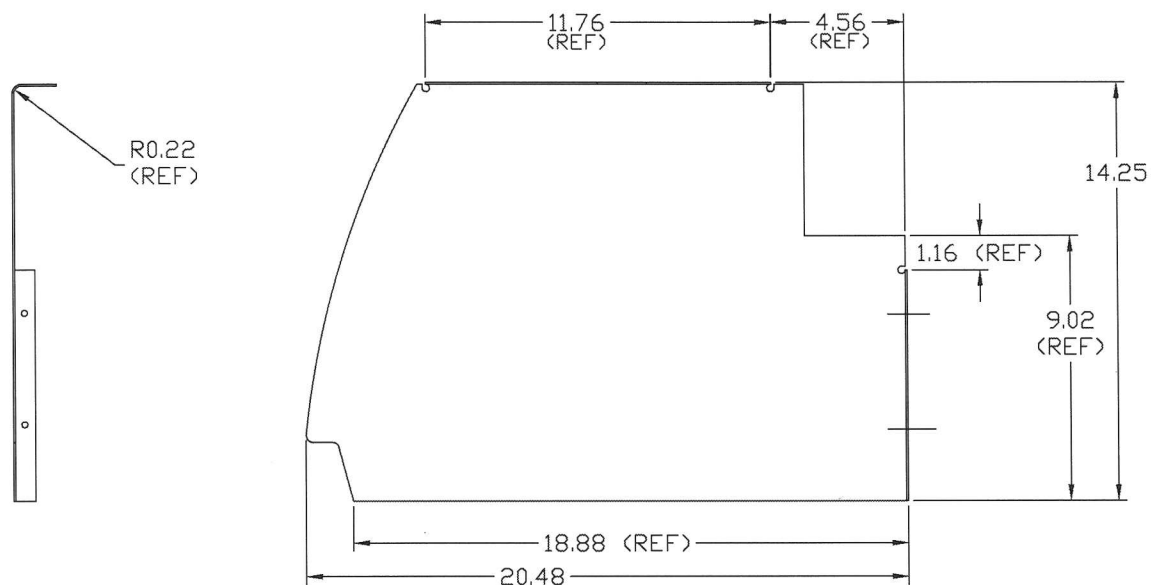
407ET-1010-1
ANGLE

-1 ASSEMBLY

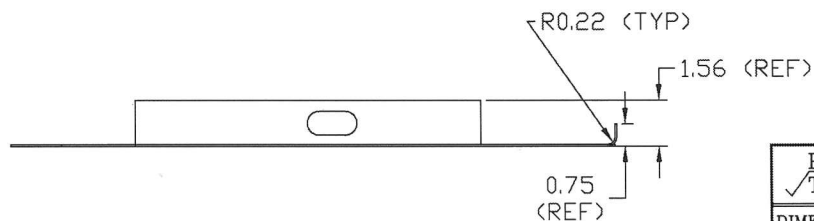
10	MS20426AD3-5	RIVET
3	MS20426AD3-4	RIVET
1	407ET-1020-1	ANGLE
1	407ET-1010-1	ANGLE
1	407ET-1000-10	SHELF PANEL
1	407ET-1000-11	PLACARD
-1	ASSY	PART NUMBER
		DESCRIPTION

QTY.	Paravion® Inc. ✓ Technology Inc.	TITLE SHELF PANEL ASSEMBLY	DRAWING NO. 407ET-1000
	DIMENSIONS IN INCHES	DRAWN BY FWL	APRVD BY REB
	TOLERANCES EXCEPT WHERE NOTED:	CHK'D BY LS	DATE 03/16/1998
	.X = ± .1 .XX = ± .05 .XXX = ± .010	REV E	ECO 2
	ANGLES = ± 1°	DO NOT SCALE DRAWING	SHEET 1 OF 3
PROTO N/C	© 2017 PARAVION TECH, INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.		

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WRITTEN PERMISSION OF PARAVION TECHNOLOGY, INC.



-10 SHELF PANEL



BREAK ALL SHARP EDGES

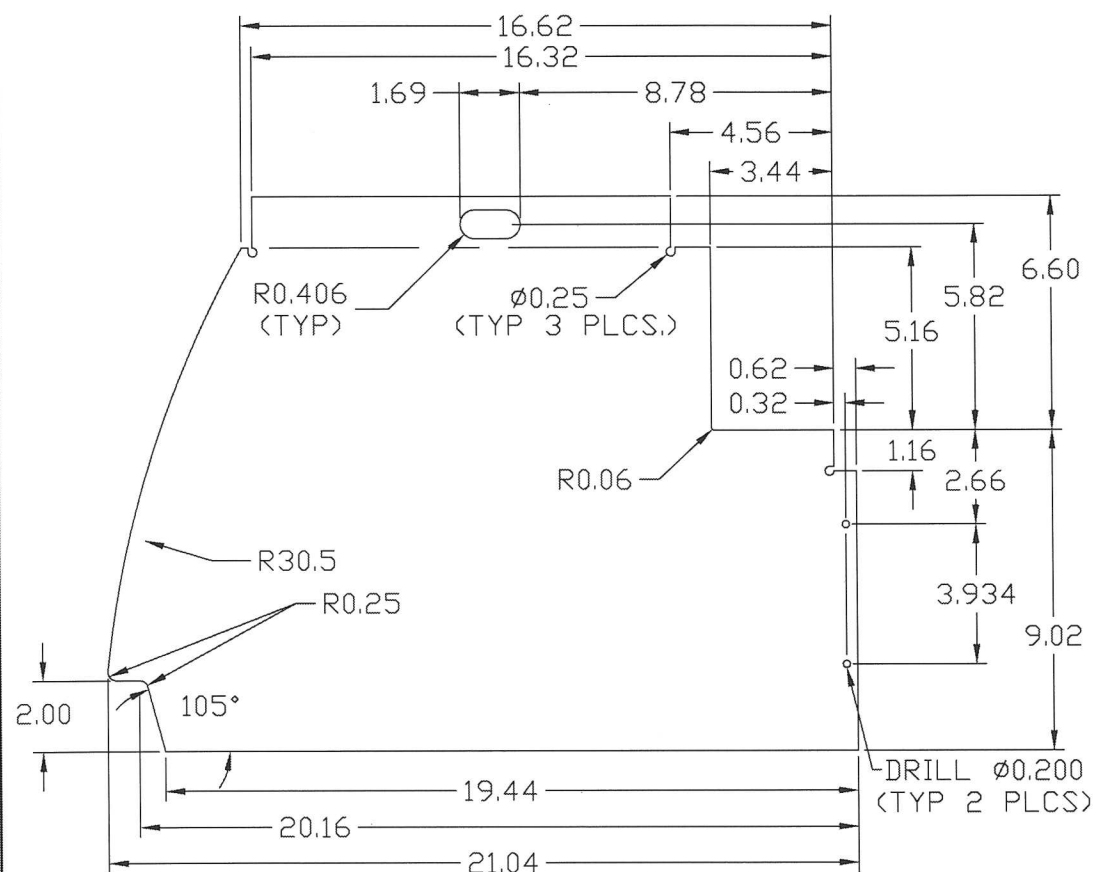
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PROTO

N/C

Paravion® Technology Inc.		TITLE SHELF PANEL ASSEMBLY			DRAWING NO. 407ET-1000		
DIMENSIONS IN INCHES							
TOLERANCES EXCEPT WHERE NOTED:		DRAWN BY	APRVD. BY	CHK'D BY	DATE	REV	ECO
		FWL	REB	LS	03/16/98	E	2
.X = ± .1							
.XX = ± .05							
.XXX = ± .010							
ANGLES = ± 1°		DO NOT SCALE DRAWING				SHEET	
		© 2017 PARAVION TECH., INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.				2 OF 3	

.X = ± .1
.XX = ± .05
.XXX = ± .010
ANGLES = ± 1°



-10 SHELF PANEL
FLAT PATTERN

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N/C

Paravion®
Technology Inc.

DIMENSIONS IN INCHES

TOLERANCES EXCEPT
WHERE NOTED:

ANGLES = $\pm 1^\circ$

TITLE
SHELF PANEL
ASSEMBLY

DO NOT SCALE DRAWING

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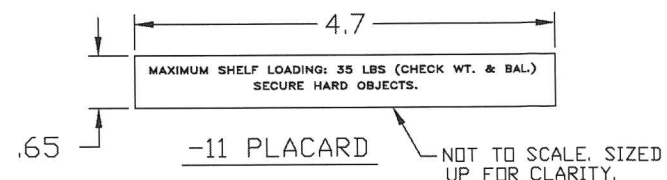
DRAWING NO.
407ET-1000

REV	ECC
E	2

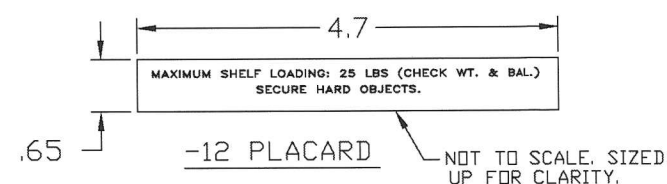
SHEET

3 PF 3

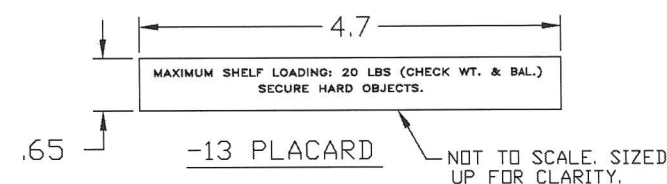
MATERIAL P/N 104150, RIPPEDSHEETS.COM
0.125 INCH TALL WHITE LETTERING, BROOKLYN FONT, ON BLACK BACKGROUND
(ALT. ADHESIVE BACK. GOLD OR SILVER FOIL W/ BLACK LETTERING)



MATERIAL P/N 104150, RIPPEDSHEETS.COM
0.125 INCH TALL WHITE LETTERING, BROOKLYN FONT, ON BLACK BACKGROUND
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	DRAWN BY FWL	APPRVD. BY REB	CHK'D BY LS	DATE 03/16/1998	REV E	ECC 2
	DO NOT SCALE DRAWING				SHEET 3 OF 3	
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